



INSTALLATION

The **BREAKO REDUCTION SYSTEM** will fit in the draw bolt hole of some guns. If a hole must be drilled, it should be $\frac{7}{8}$ " diameter, $\frac{1}{8}$ " deeper than the reducer is long.

To be effective, the unit must fit **tight** in the stock. By wrapping tape around both ends of the reducer it can be made to fit tight in over-size holes. If the hole is excessively tight, remove the label.

Insert the reducer into the stock with the threaded hole toward the butt plate and seat firmly.

**PLAIN END POINTS TO MUZZLE. END WITH
THREADED HOLE FACES BUTT PLATE.**

The reducer may be removed by inserting a $\frac{1}{4}$ -20 bolt into the threaded hole and pulling.

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